









Glasurit® 2K VOC Plastics Primer Filler

PF

- Application:** Primer and primer filler for the economical repair of all paintable plastics on cars
- Properties:** Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in three stage systems and also as a primer filler under Glasurit topcoat systems
- Remarks:**
- 30 minutes of forced drying at 60°C are necessary when the product is used as a sanding filler.
 - **2004/42/II B(c I)(540)539:** The EU limit value for this product (product category: IIB.c I) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 539 g/litres.

		Primer Filler	Primer
	Paint System	S 3	S 3a
		Spreading rate:	
	Mixing ratio	4 : 1 : 1 100% by vol. 934-70 VOC	
	Hardener	25% by vol. 929-56	
	Reducer	25% by vol. 352-50 /-91	
	Spray viscosity DIN 4 20°C	17 - 19 s	Potlife at 20°C 3.5 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	Number of spraycoats	½ + 1	1
	Film thickness	30 - 40 µm	approx. 20 µm
	Flash-off at 20°C	20 min.	20 min.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 µm.

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