








Glasureit® 55 Line Basecoat, Metallics/Solids/Pearl Effects



- Application:** Metallic and solid colour basecoat/clearcoat finishing
Wet-on-wet process with: Glasureit® 923- clears
- Properties:** Very good hiding power, short flash-off times, high efficiency
- Remarks:** ■ Only use the clears recommended for 55 Line basecoats.

	Paint system	RATIO Classic	
	VOC ready for use	> 420 g/l	Spreading rate: 115 m ² /l at 1 µm
	Mixing ratio	2 : 1 100% by vol. 55 Line Metallics/Solids	
	Reducer	50% by vol. 352-50/-91/-216	
	Spray viscosity DIN 4 at 20°C	approx. 18 - 22 s	Potlife at 20°C: 48 hours for RFU mixture
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 - 1.4 mm 2.0 bar
	Number of spraycoats	2 (spray to cover) + ½ to match the effect	Film thickness: approx. 15 - 20 µm
	Flash-off at 20°C	approx. 10 min. until matt	

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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