












Glasureit® Primer Filler

PF

- Application:** Primer filler
- Properties:** excellent spray ability and wet and dry sanding properties
- Remarks:**
- Use 581-90 as guide coat (for a better sanding result)
 - 285-700 can be mixed with Glasurit Primer Filler 285-790 to achieve different grey shades
 - **2004/42/II B(c II)(540)539:** The EU limit value for this product (product category: IIB.c II) in ready to use form is max 540 g/litre of VOC.
The VOC content of this product is 539 g/litres.

	Paint system		
		Spreading rate: 425 m ² /l at 1 µm	
	Mixing ratio	4 : 1 : 1 100 % by vol. 285-700	
	Hardener	25 % by vol. 929-55, -56	
	Reducer	25 % by vol. 352-91, -50, -216	
	Spray viscosity DIN 4 at 20°C	20 – 24 s	Potlife 20°C 1 h
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.7 – 1.9 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.6 – 1.8 mm; 2.0 bar
	Number of spraycoats	2	
	Film thickness	50 – 70 µm	
	Drying	at 20°C: 3 h at 60°C: 30 min.	
	Infrared (short wave) (medium wave)	8 min. 10 – 15 min.	
	Sanding: manual	P 800	
	orbital sander	P 400	

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 µm.

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