

# Glasureit® HS VOC Transparent Sealer

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- Application:** Adhesion promoter (refinish and sign-writing), sealer (body filler patches, covering of sanding scratches)
- Properties:** No sanding before topcoat or basecoat application; efficient use, safe application; no overspray visible in door rebate as filler is transparent
- Remarks:**
- Clean with 352-50 in case of sign-writing.
  - 285-0 VOC does not flow under the sign-writing film.
  - Select hardener and thinner according to ambient temperature and size of object to be painted.
  - **2004/42/II B(c II)(540)525:** The EU limit value for this product ( product category: IIB.c II ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 525 g/litres.

	Application	Adhesion primer / Sealer	
	<b>Paint system</b>		
	<b>Spreading rate</b>	378 m <sup>2</sup> /l at 1 µm	
	<b>Mixing ratio</b>	2 : 1 + 30% 100% by vol. 285-0	
	<b>Hardener</b>	50% by vol. 929-56, -55	
	<b>Reducers</b>	30% by vol. 352-91, -50, -216	
	<b>Potlife at 20°C</b>	3 hours	
	<b>Spray viscosity DIN 4 at 20°C</b>	16 - 18 s	
	<b>Gravity cup Spraying pressure</b>	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 -1.4 mm 2.0 bar
	<b>Number of spraycoats</b>	1 - 2	
	<b>Film thickness</b>	20 – 30 µm	
	<b>Flash-off at 20°C</b>	15 - 20 min	

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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BASF Coatings GmbH  
Automotive Refinish Coatings Solutions  
Europe  
Glasureitstrasse 1  
48165 Münster  
Germany

