

Glasureit® VOC Etch Primer Filler, light beige

PF










Application: Primer / Primer filler

Properties: Very good anti-corrosive properties, easy and quick sanding

Remarks: For steel, aluminium and galvanised steel.
Do not recoat with polyester body filler!
Do not use under 176-72!

2004/42/IIIB(c III)(780)760: The EU limit value for this product (product category: IIB.c III) in ready to use form is max 780 g/litre of VOC.
The VOC content of this product is 760 g/litres.

1. Primer

	Application	Primer
	Paint system	RATIO HS
		Spreading rate: 100 m ² /l at 1 µm
	Mixing ratio	1:1+30% 100% by vol. 283-150 VOC
	Hardener	100% by vol. 352-228
	Reducer	30% by vol. 352-91/-50
	Spray viscosity DIN 4 at 20°C	14 s Potlife at 20°C: 48 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 - 1.8 mm 2.0 – 3.0 bar 0.7 bar at the nozzle Compliant gravity-feed spray gun: 1.3 -1.8 mm 2.0 bar
	Number of spraycoats	1 - 2
	Brushing	2 without thinner
	Film thickness	10 - 15 µm
	Flash-off at 20°C	approx. 10 min.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 µm.

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2. Primer Filler

	Application	Primer filler	Wet on wet
	Paint system		
			Spreading rate: 105 m ² /l at 1 µm
	Mixing ratio	2:1+10% 100% by vol. 283-150 VOC	2:1+10% 100% by vol. 283-150 VOC
	Hardener	50% by vol. 352-228	50% by vol. 352-228
	Reducer	10% by vol. 352-91/-50	10% by vol. 352-91/-50
	Potlife at 20°C	48 hours	48 hours
	Spray viscosity DIN 4 at 20°C	16 - 17 s	16 - 17 s
	Gravity cup	HVLP-gravity-feed spray gun: 1.3 - 1.8 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 – 1.8 mm 2.0 bar
	Number of spraycoats	4	3
	Film thickness	30-35 µm	20-25 µm
	Flash-off at 20°C		approx. 20 min.
	Drying at 20°C 60°C	60 min. 20 min.	
	Infrared (short wave) (medium wave)	3 min. 5–10 min.	
	Sanding	P 800	

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