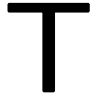


Glasurit® 22 Line HS 2K Topcoat



- Application:** Direct gloss HS solid-colour topcoat
- Properties:** High solids content; efficient; outstanding weathering resistance, yellowing resistance, hardness; very good curing; very good gloss and build
- Remarks:**
- Use hardeners and reducers depending on temperature and object size.
 - **Do not use mixing bases on their own, but always with 522-M0 Mixing Clear!**

	Paint system	RATIO HS		
	VOC ready for use	> 420 g/l	Spreading rate: 390 m ² /l at 1 µm	
	Mixing ratio	Weigh in according to mixing formula. 2 : 1 + 10%, use mixing stick 100% by vol. 22 Line		
	Hardener	50% by vol. 929-93/-91/-94		
	Reducer	10% by vol. 352-91/-50/-216		
	Spray viscosity DIN 4 at 20°C	approx. 20 – 22 s	Potlife at 20°C: 2 - 3 hours	
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.3 mm 2.0 – 3.0 bar 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 - 1.4 mm 2.0 bar	
	Number of spraycoats	2	Film thickness: 50 - 70 µm	
	Brushing	4 : 1 with 929-13 + 5% 522-78		
	Hardener: Drying at	<u>normal</u> 8 hours 30 min.	<u>fast</u> 6 hours 20 min.	<u>slow</u> 10 hours 35 min.
	Infrared (short wave) (medium wave)	8 min. 10 - 15 min.		

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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